



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

17 Nov
D4634-041
Job Sheet 166701



Part No: D4634-041

Job Qty: 1 pcs

Part Name: Fwd, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/13/17

Job Tracking No:

Due Date: 11/17/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Era Helicopters LLC (CERAH01)

PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131

Note: DWG REV G SHEETS 1,2 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release DL
VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL ver: DD IPP Rev D Dwg Update 13/12/23 DL IPP
REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	11/17/17	0.00	0.00	Start up container	
100	Small Fab	1 pcs	11/17/17	0.00	0.00	Small Fab	
110	Small Fab	1 pcs	11/17/17	0.00	0.00	Small Fab	
120	QC	1 pcs	11/17/17	0.00	0.00	QC5	
130	Packaging	1 pcs	11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs	11/17/17	0.00	0.00	QC21	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	ST-578 - 2351-20-27-C3C FM 130310	15007594	38	0	0
	ST 582 - 50-009-2 - FM 138386-4	15007595	47	0	0
	MF 289 - D4634-141 - 5004464	1	0	0	0
	D4646-1 - F164418	25007597	13	0	0
	MF005 - D4652-5 - 16419E	2507598	11	0	0
	MF002 - D4728-047 - 124732	15007601	12	0	0
	MF002 - D4728-051 - 222713-1	15007606	10	0	0
	MF005 - D4743-1 - 155856	25007609	22	0	0
	ST-304 - MS21044-N08 - 136537-1	85007610	86	0	0
	ST-288 - MS24693-BB50 - 130207	85007610	76	0	0
	ST-264 - NAS1149DN832J - 137587-158	5007611	1,752	0	0
	ST-570 - PLT1.5M-M - 129712	75007612	2,578	0	0
	D4652-3 - 8006139	25007613			

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Suspected Unai		AGAINST DEPARTMENT/PROCESS Water Jet ☐ Prod. Eng. Coord. ☐ Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																										
Date : _____		Step #: _____		Mfg Date: 11/08/17 Job No: 166701																																										
Description Work Order Deviation																																														
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com				S007827 Fwd, Center Ceiling Panel Assembly																																										
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